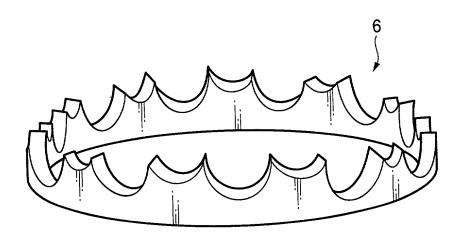
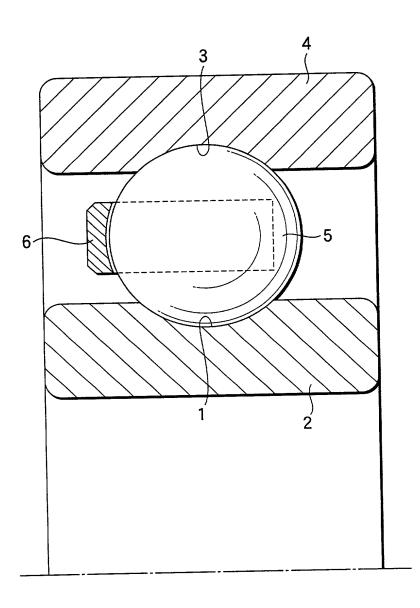
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FIG.1

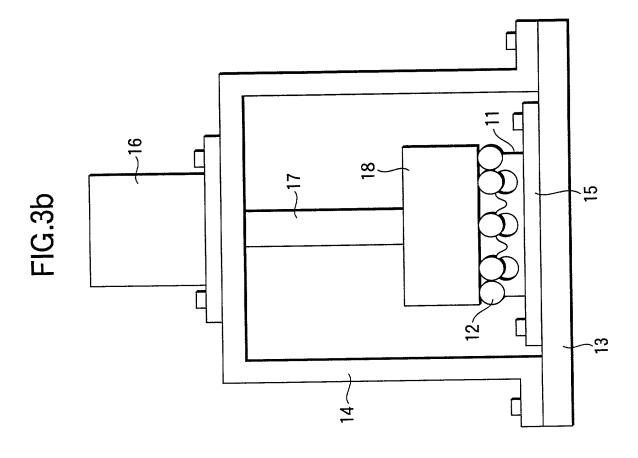


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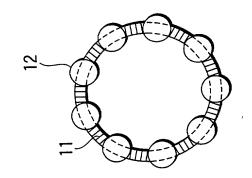
FIG.2



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FIG.4a

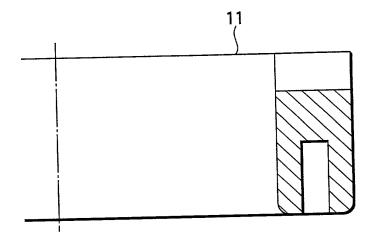
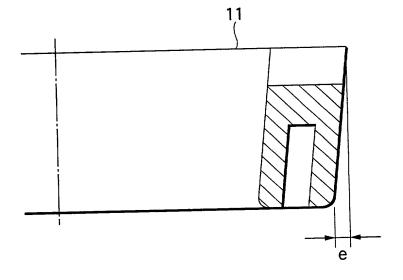
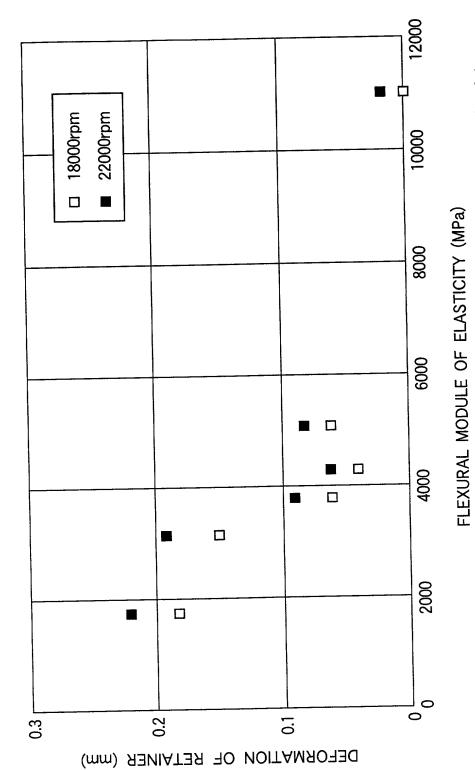


FIG.4b



L (



FLEXURAL MODULE OF ELASTICITY AND DEFORMATION OF RETAINER (180°C)

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18000rpm 22000rpm

DEFORMATION OF RETAINER (mm)

FLEXURAL MODULE OF ELASTICITY AND DEFORMATION OF RETAINER (200°C) FLEXURAL MODULE OF ELASTICITY (MPa)

4000

2000

0 0

8000

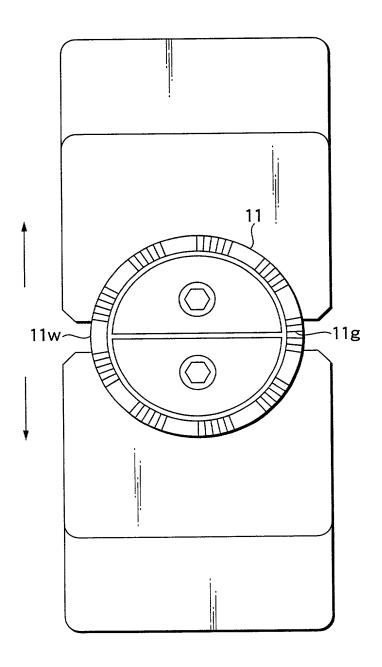
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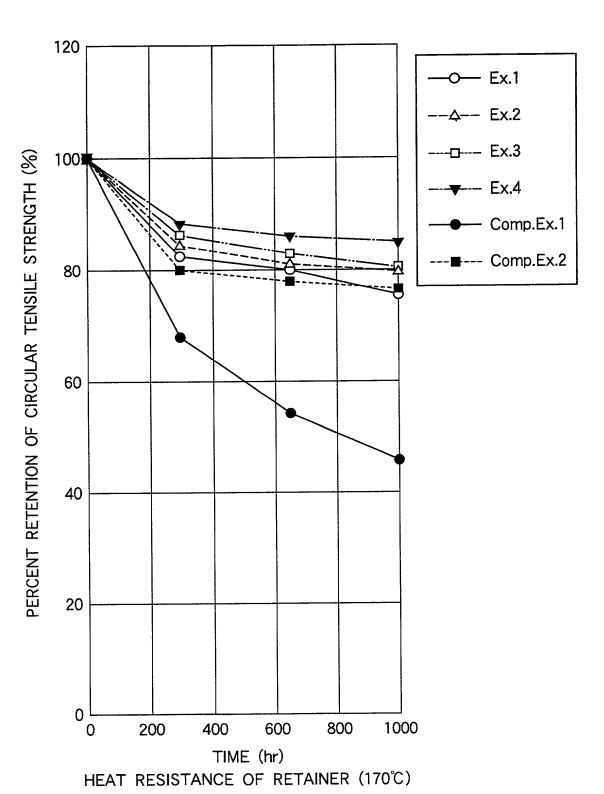
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FIG.7



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FIG.8



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FIG.9

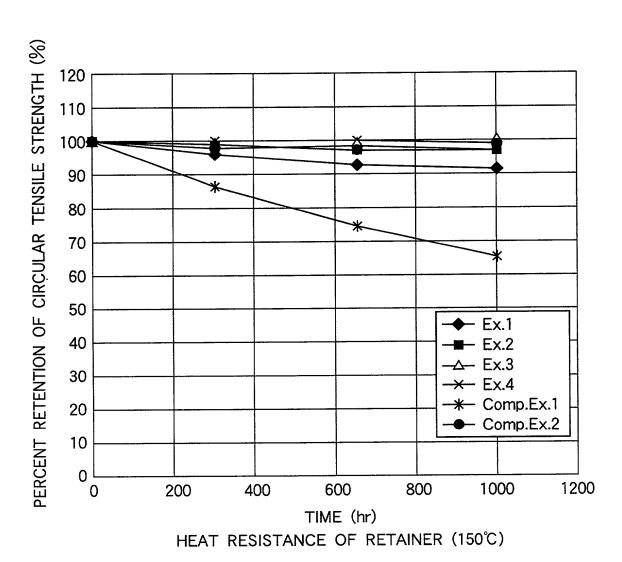
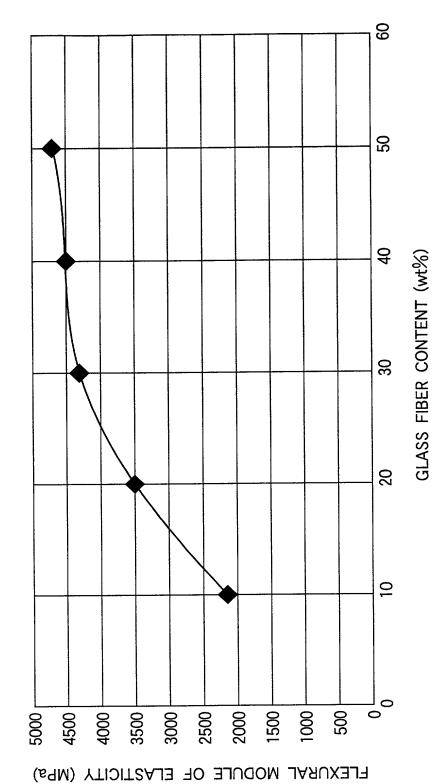


FIG. 10



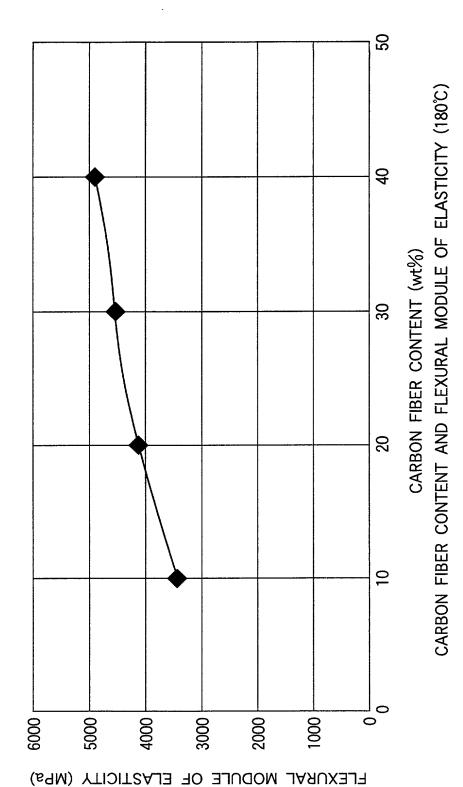
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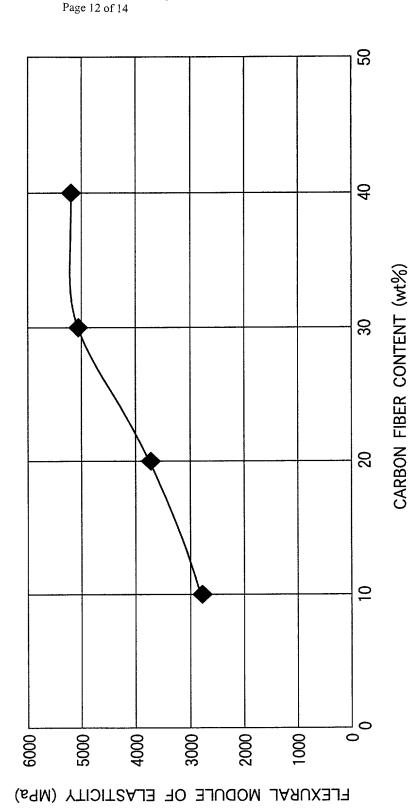
GLASS FIBER CONTENT AND FLEXURAL MODULE OF ELASTICITY (180°C)



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FIG. 12

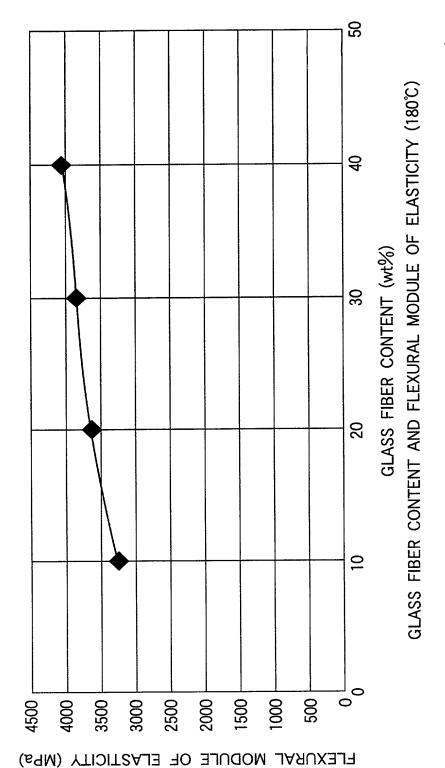


CARBON FIBER CONTENT AND FLEXURAL MODULE OF ELASTICITY (180°C)

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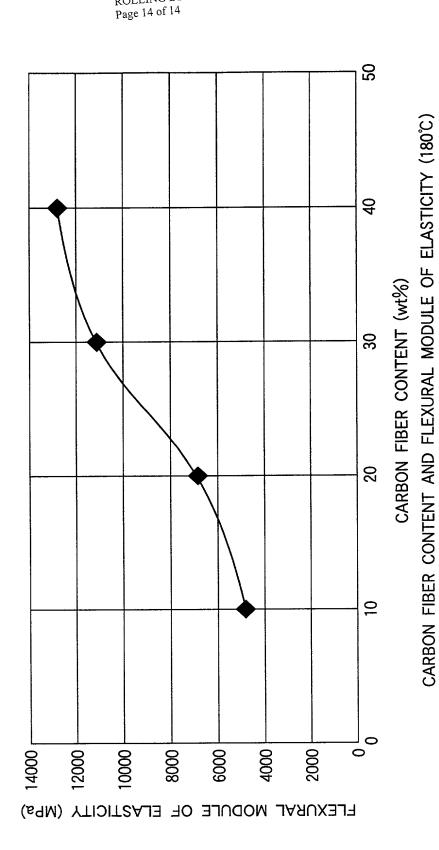
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FIG.14



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